



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D412-760-925
Job Sheet 203387



Part No: D412-760-925

Job Qty: 1 pcs

Part Name: Cargo Area Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/18/19

Job Tracking No:

Due Date: 12/3/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 43 IPP REV:A 12.10.17 AS PER ECN12-652 VERF:JLM IPP REV B 14.09.18 JLMM
VERIFIED BY:PS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/3/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S237528



Part: D412 - 760 - 925

Job No: 203387

Serial No/Batch: S237528

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07 - 37 Issue 3 FAA STC SR024921

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	12/3/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/3/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/3/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/3/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
78
9-89 DEC 05 2019

DAS
78
9-89 DEC 05 2019

DAS
21
9-89 DEC 05 2019

DAS
21
9-89 DEC 05 2019 FG Dock

Part Op 110 - Pick Kit
Descriptions: 120 - QC4- 100% Inspect kits for completeness

- 130 - Identify and pack for shipping as per PPP D412-760-925/DSI9487 Location:FG040
 135 - Document Control - Photocopy bluefile & type labels per PPP D412-760-925/DSI9487 CHG001
 140 - QC21- Final Inspection - Work Order Release

013235

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-6	Insert	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	F12472015 235418(x3) S 183223(x3)
D3575-5 P6234	Cargo Floor Protector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S23531 ✓
D3575-6 F6234	Cargo Floor Protector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S235332 ✓
D3580-1	Joggle Bracket	6 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	S208492(x2) ✓ S233768
D3628-1	Washer, Cupped	18 pcs (18 ea) ✓	110-Packaging 1 - Pick Kit	S197061 ✓
D3876-11 F6234	Protector - Floor	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S235162 ✓
D3876-3 " "	Protector - Fwd Wall	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S144344 ✓
D3933-1 PKC002	Aft Wall Protector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S235137 ✓
D3933-2 F6234	Aft Wall Protector, RH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S231979 ✓
D3935-1 F6234	Pylon Wall Protector, LH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S235122 ✓
D3935-2 F	Pylon Wall	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S210696 ✓
D3942-1	Angle	14 pcs (14 ea) ✓	110-Packaging 1 - Pick Kit	S232515 ✓
D3942-3	Clip	10 pcs (10 ea) ✓	110-Packaging 1 - Pick Kit	S227455 ✓
D3952-1	Placard	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S023173 ✓
MS24694-S54	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S228823 ✓
MS27039-1-04	Screw	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S185491 ✓
MS27039-4-10	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	F135603.0 ✓
MS27039-4-14	Screw	6 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	S007281 ✓
MS27039-5-08	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S043822 ✓
MS27039-5-12	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S235429 ✓
NAS1149D0363J	Washer	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S228336(x8) ✓ S2326466 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	80-004-2-6	12	45	0
	D3575-5	1	2	0
	D3575-6	1	3	0
	D3580-1	6	27	0
	D3628-1	18	705	0
	D3876-11	1	0	0
	D3876-3	1	1	0
	D3933-1	1	1	0
	D3933-2	1	2	0
	D3935-1	1	0	0
	D3935-2	1	2	0
	D3942-1	14	53	0
	D3942-3	10	27	0
	D3952-1	1	4	0
	MS24694-S54	6	376	0
	MS27039-1-04	12	250	0
	MS27039-4-10	4	35	0
	MS27039-4-14	6	29	0
	MS27039-5-08	6	14	0
	MS27039-5-12	8	16	0
	NAS1149D0363J	12	2,009	0

Part Specifications

Specifications could not be found.

Plex 11/18/19 2:33 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Qty -911	Qty -913	Qty -921	Qty -923	Qty -925	Part Number	Description
X					D412-760-911	CARGO FLOOR PROTECTOR KIT
	X				D412-760-913	CARGO FLOOR PROTECTOR KIT
		X			D412-760-921	CARGO AREA PROTECTOR KIT
			X		D412-760-923	CARGO AREA PROTECTOR KIT
				X	D412-760-925	CARGO AREA PROTECTOR KIT
1		1	1		D3575-1	CABIN FLOOR PROTECTOR
1		1	1		D3575-2	CABIN FLOOR PROTECTOR
	1			1	D3575-5	CABIN FLOOR PROTECTOR
	1			1	D3575-6	CABIN FLOOR PROTECTOR
6	6	6	6	6	D3580-1	JOGGLE BRACKET
14	14	18	18	18	D3628-1	CUPPED WASHER
		1	1	1	D3876-3	FORWARD WALL PROTECTOR
1	1	1	1	1	D3876-11	FLOOR PROTECTOR
		1	1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
		1	1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
			1	1	D3935-1	LH PYLON PROTECTOR
			1	1	D3935-2	RH PYLON PROTECTOR
		1			D3935-3	LH PYLON PROTECTOR
		1			D3935-4	RH PYLON PROTECTOR
		14	14	14	D3942-1	ANGLE
		10	10	10	D3942-3	CLIP
1	1	1	1	1	D3952-1	PLACARD
8	8	12	12	12	80-004-2-6	INSERT
12	12	12	12	12	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	6	MS24694S54	SCREW
8	8	12	12	12	MS27039-1-04	SCREW
		4	4	4	MS27039-4-10	SCREW
		6	6	6	MS27039-4-14	SCREW
		6	6	6	MS27039-5-08	SCREW
		8	8	8	MS27039-5-12	SCREW



RELEASED
15/11/15

PPP

83.5 x 35 x 3.5

Part Number	D412-760-925	Box Part Number	Custom Made	Dimension	86 x 41 x 3.5
Description	Cargo Area Protector	Other Packaging			
		Logo Decals			

Packaging Instructions and Decal Placement

D412-760-925

Put bubble wrap in the bottom of the box. Place protectors into box and add bubble wrap between the protectors. Place hardware into a Dart bag and put into box. Put more bubble wrap to prevent movement. Close box, strap and screw. Apply label D2729-3 as per instructions in QSI 014.

D2729-4

D2729-3

N/A



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TEL.: 1 613 632-5200

CARGO AREA PROTECTOR

P/N: D412-760-925

CHG001

B/N: BXXXXXX

Revision: A
Date: 14.11.03

15/01/15